PEUGEOT



Convertible

Technical description and characteristics

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FOREWORD

The PEUGEOT 404 Convertible, under a PININFARINA styled body, is equipped with mechanical units from the 404 Saloon, some of which, such as the Front Axle, Suspension and Front Brakes have been designed anew to suit the particular characteristics of this car.

It is built with :

1° Either XC carburetter engine-404

 $2^{\rm o}$ Or $\,^{\circ}$ XC KF petrol injection engine, derived from the series XC engine.

Although the XC series engine from the 404 delivers brilliant performances to the convertible, the injection engine gives finer characteristics still.

Departing from the conventional carburation solutions, the 1618 cc. engine of the 404 equipped with petrol injection delivers power, response and driving pleasure which compare with the qualities of a 2000 cc. 6 cyl. engine, while permitting, for similar performances, an appreciable economy on petrol.

SYMBOLS

Started, Serial Nº

9031 (L.H.D.) with carb. engine

4.495.001

9231 (L.H.D.) with injection engine

4.590.001

GENERAL CHARACTERISTICS

	Carburetter	Indirect Injection
GENERAL		
Taxable horsepower* Specific BHP/Liter	9 H 44,5 HP/Ii	.P. 52,5 HP/li
Dry weight (1) Kerb weight (2)		cwt cwt
Weight of car in working order on front axle Weight of car in working order on rear axle	12	cwt
Maximum permissible laden in weight (3)	29,6	cwt
Maximum permissible laden in weight on front axle Maximum permissible laden in weight on rear axle	15 ½	cwt cwt
Weight to HP ratio - car empty Weight to HP ratio - full load	14,30 kg/HP 20,90 kg/HP	12,10 kg/HP 17,70 kg/HP
Overall length Overall width	14 f 5 ft 6"	t 9" 5/32
Height of car, laden with top Height of car, laden w/o top	4 ft 6" 4 ft	
Front overhang Rear overhang	2 ft 7" 3 ft 5"	33/64
roal overlang	3113	5/ 52

*Belgium: 9 CV Switzerland: 8 CV Italy: 17 CV

- 1) Car weighed w/o water or petrol
 2) Car weighed with tools, oil, water and petrol
 3) Car weighed in running order with passenger, driver included.

Carburetter	Indirect Injection
45° aslant	to the right
	4
	line
	4 mm
	3 mm
	8 c.c.
7,4/1	8,8/1 85 HP
72 HP 65 HP	80 HP
5.400 r.p.m.	5,500 r.p.m.
13 m _s kg (94ft/lb)	14 m.kg (101ft/lb)
2.250 r.p.m.	2.800 r.p.m.
	e wet liners
One single common	
inlet chamber	leach separate cylinder
	bearings
chain driven	chain belt
	cylinder block
overhead, ro	cker controlled gal pump and magnetic
thermostat, centritus	easing fan
7 800 litre	s (1,7 gallon)
	essure
	(7 pints)
bat	tery
XCI	M 36
AC 44 F	Marchal 34 S
Marchal 36 P	
Solex 32 PBICA	Kugelfischer
	0,4 li
	30 kg/sq.c (427 psi)
Mechanical	Electrical AEG
	PML CP 15
	C 113
	1
Dr	y type
PK	SC 14
	provision on thrust
be	earing
7,7 mm ± 0,3 (.3	03099" ± .010811")
Ø 21	5 × 145

```
Carburetter
                                                                                     Injection
GEARBOX - Mechanical
                                                                     4 (4th - direct drive)
Number of ratios
                                                                            0,250
Gearing down ratios: 1st
                                                                            0,446
                     2nd
                     3rd
                                                                            1,000
                     4th
                                                                            0,231
                     Reverse
                                                                            8 × 16
Speedometer control gear
                                                                          4 (forward)
Silent and synchonised speeds
                                                                     under steering wheel 1,250 li
Gear shift
Oil capacity
(Magnetic drain plug)
POWER DRIVE
Through torque tube
                                                            worm and crownwheel (sealed housing)
REAR AXLE
Gearing down : couple
                                                                            5 \times 21
                                                                        0,238 (4,2/1)
               ratio
Maximum slope for starting with full load (1st gear)
                                                                            29 %
                                                                          2.4 pints
Oil capacity
                                                                         17.6 m.p.h.
Vehicle speed, at 1000 r.p.m, fourth gear
FRONT AXLE
                                                            helical spring with fitted in telescopic
Independent wheels
                                                                        shock-absorbers
STEERING GEAR
Туре
                                                                        Rack and pinion
                                                                      by means of swivel
Wheels connection
                                                                        1 : 18,6
15 ft 10" 5/32
Ratio
Steering radius
BRAKES
Main system, hydraulical
                                                              foot control on front and rear brakes
Hand brake
                                                                 cable operated on rear wheels
Type of brakes
                                                                       Front Twinplex
                                                             Rear conventional with floating shoes
Diameter of front drums
                                                                          11.023622"
                                                                          10.039370"
Diameter of rear drums
                                                                 twice 280 \times 65 on each wheel
Front linings
                                                                  51 sq. inch. on each wheel
Lining bearing surface, front
                                                               one 250 \times 35 and each wheel
Rear lining
Lining bearing surface, rear
Master cylinder
                                                                 24.4 sq. inch. on each wheel
                                                                     .866140
Ø 1''1/8 (28,57 mm)
Rear wheel cylinder
                                                                     Ø 1" (25.4 mm)
Tail light braking switch
                                                                  Hydraulical (42 ± 14 p.s.i.)
```

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Indirect

ENGINE

Lay out

Bore

Stroke

Capacity

Number of cylinders

Maximum torque

Cylinderhead

Crankshaft Timing gear

Camshaft

Valves

Cooling

Lubrication Oil sump capacity

Spark plugs

Carburetter Injection pump

Fuel pump Fuel filter

Type

Filter cartridge

MONODISC CLUTCH

Linings dimensions

Thickness of disc, under compression

(disc Dentel)

Ignition Distributor

Corresponding r.p.m. Cylinders

Compression ratio Maximum HP (SAE rating) Maximum HP (DIN rating) Corresponding r.p.m.

Cooling system water capacity

Oil capacity of pump housing

Injectors rating (KF DLO 20)

2 helical springs

2 helical springs

antiroll bar

Panhard rod $80 \, \text{mm} / 100 \, \text{kg}$

52 mm/100 kg

Hydraulical, telescopic

 $41/2 \times 15-3-30$

1.259840"

Michelin 165 × 380 X

20 p.s.i. 21,5 p.s.i.

22 p.s.i. 23 p.s.i.

Self-supporting bodyshell 4 ft 4" 3/4

4 ft 2" 3/8

2.650 m. 8 ft 8" 5/16

5".905

rear 50 li

12 V - 55 Amp/h

 $260 \times 170 \times 200$

4 ft 8.299212" × 1 ft 6.307086" 3 ft 8" 57/64"

6 ft 3.196850" 26.700 cu. inch.

4 ft 7" 33/64

3 ft 1" 3/32

1,991 m

Indirect Injection

SUSPENSION

Front Rear Flexibility, front wheels Flexibility, rear wheels

Front and rear shock-absorbers

WHEELS and TYRES

Wheels Number of holes Dish Tyres Rolling circumference Inflating pressure (cold) normal motoring

Rear & spare wheel

competition and high (Front speed motoring) Rear 8 Rear & spare wheel

BODY & FRAME

Туре Front track Rear track Wheelbase Ground clearance (o. load) Fuel tank : location capacity

ELECTRICAL EQUIPMENT

Battery Dimensions (length × width × height)

BODYWORK

Windscreen dimension Max, inner height Room between windscreen and rear window Luggage, boot volume Hiproom, front seats (at elbow height) Hiproom, rear seats (at elbow height)

AVERAGE CONSUMPTION & PERFORMANCE

Petrol

Maximum speed

25 to 28 m.p.g. (55 m.p.h.) average speed 0,10 li/100 km 92 m.p.h.

28 to 31 m.p.g. (59 m.p.h.)

0,10 li/100 km 98 m.p.h.

TECHNICAL DESCRIPTION

ENGINES

CHARACTERISTICS

45° aslant to the height - 4 cylinders - in line - "oversquare" - 1618 cc - bore : 84 mm - stroke : 73 mm

CARBURETTER XC ENGINE



This is the 404 Saloon engine

INDIRECT INJECTION XC KF ENGINE

Derived from the series XC engine, this

- A cylinderhead particular to injection, with separate in let chambers.
- Special pistons and big end bearings.
- A timing gear cover, which houses :
- The timing chain with "Reynolds" tensioner, from the XC engine.
- A double camshaft sprocket, the 2nd stage of which drives the injection pump, by means of a SEDIS belt.
- A Kugelfischer injection system.



XC KF ENGINE (injection) XC ENGINE (carburettor) Curves Curves Compression ratio: 7,4:1 Compression ratio: 8,8:1 These curves are meant for operation with higher octane petrol with ignition timed at : 8° on flywheel 11° on flywheel 90 ch 100 tr/mm

POWER - TORQUE - CONSUMPTION - CURVES (S.A.E. rating)

CHARACTERISTIC PERFORMANCE AS READ ON TEST BENCH

XC CARBURETTER ENGINE

r.p.m.	1 000	1 500	2 000	2 250	2 800	3 000	3 500	4 000	4 500	5 400	
B.H. Power	15	25.5	35	40.5	50	52.5	59	64	68	72	
(m.kg)	10.8	12	12,7	13	12.8	12.6	12,2	11,7	11	9.5	
Torque (kft. lbs)	78	86.7	91.8	94	92.5	91,1	88.2	82,6	79.5	68.7	
Consumption (gr/ch.h)	265	235	220	215	206	204	205	210	215	230	

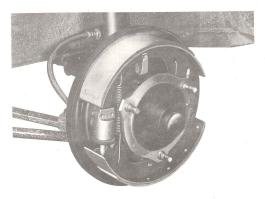
XC KF INDIRECT INJECTION ENGINE

r.p.m.	1 000	1 500	2 000	2 250	2 800	3 000	3 500	4 000	4 500	5 400	5 500
B.H. Power	16	26	37.5	43.5	54.5	58	66	72,5	78.5	84.5	85
(m. kg)	11.5	12.5	13.5	13.8	14	13.9	13.5	13	12,5	11.2	11.1
Torque (kft. lbs)	83.2	90.4	97.6	99.8	101.2	100.5	97.6	94	90.4	81	80.2
Consumption (gr/ch.h)	192	188	185	182	181	180	183	188	193	200	212

BRAKES



Front left brake, drum on



Front left brake, drum off

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MECHANICAL UNITS PARTICULAR TO CONVERTIBLE

BRAKES

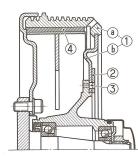
The braking system is identical to the system on 404 Saloon, save for the front brakes which have been designed anew, in view of the higher performance obtained with the injection engine.

FRONT BRAKES -

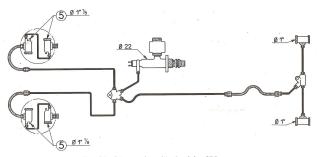
The front brakes have ample dimensions, and include "composition" drums, 280 mm in diameter, with a wide cooling surface. They are made of a ribbed cast iron drum and dyed steel disc; which are cast together at manufacturing

Description and characteristics

- 1 Drum } a: rim ribbed cast iron b: dyed steel disc Ø 280 mm
- 2 Fixation space ring Ø $186 \times 130 \times 3,5$ mm 3 - Assembling stud
- Hub drum spacer ring
- 4 Linings : Total length : 280 mm Useful length : 253 mm
 - Width : 65 mm Useful surface on each wheel : 320 sq.c
- 5 Wheel cylinders (2 on each wheel) Ø 1''1/8 (28,57 mm).

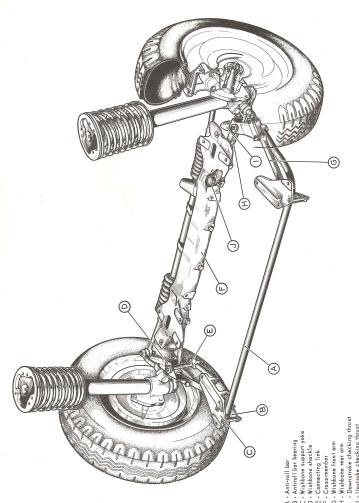


Hydraulical system diagram



Total braking surface (4 wheels): 975 sq.c

USPENSION FRONT AXLE



SUSPENSION

INCREASED FLEXIBILITY FRONT SUSPENSION

The suspension of the Convertible is built nearly after the same design as that on the 404 Saloon. It was however adapted to fit the particular characteristics of this new model, in order to ensure comfort and road holding capacity, suitable for the performance one may expecty from the car.

These apparently contradictory qualities were reconciled by the following means :

 1° - The increased flexibility of the front springs (80 mm/100~kg) allows to SLOW DOWN the rolling and pitching periods, in order to harmonize them and to check the roll effects.

The pitching oscillations, which result from the flexibility of the springs, are checked by the shockabsorbers. These shockabsorbers are of the same type as on 404 Saloon, but, for the front suspension, they are rated weaker on both up-and down-stroke, on the down stroke only for the rear.

2º - The rolling effects have been treated separately by fitting on Front Axle an anti-roll torsion bar to make-up for the increased flexibility of the front springs, without impeding the independence of the wheels or affecting the suspension softness.

This way, the stability remains always as safely maintained, whichever the efforts applied on the car.

The convertible has thus been equipped with a very soft neutral suspension, perfectly damped, ensuring permanent ground contact, and, desides great confort, road holding qualities to match the performances of the car.

Anti-roll bar

A torsion bar which opposes the rolling couple of forces produced by the centrifugal force, connects the bodyshell to the springs lower attachment (wishbone arms) and adds its effects to the action of the front springs.

Up stroke checking thrust

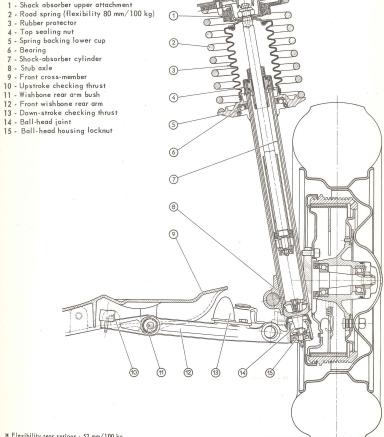
A rubber thrust 10 at the end of the wishbone rear arm, bears against the cross-member and checks the shock-absorber up-stroke.

FRONT SUSPENSION RH SIDE

(viewed from the rear)

- 1 Shock absorber upper attachment
- 3 Rubber protector
- 4 Top sealing nut
- 5 Spring backing lower cup
- 8 Stub axle

- 11 Wishbone rear arm bush
- 12 Front wishbone rear arm
- 14 Ball-head joint
- 15 Ball-head housing locknut

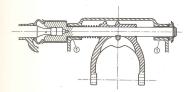


MECHANICAL UNITS COMMON BETWEEN CONVERTIBLE AND SALOON

- Cltuch Gearbox Transmission system
- Rear axle
- Steering gear Wheels and tires

Reminder of the main characteristics

CLUTCH



FERODO Mechanism type "Planet" PKSC 14 Average torque : 14 m.kg/(102 ft.lbs)

Friction : 215 \times 145 mm with a "dentel" central disc, 1 mm thick.

Clutch control : with axis fitted by means of graphite rilsan bushes (1)

GEARBOX : C3 Type

Gear	Gearing down	Ratio
1 st	23 × 16 32 × 46	0,250
2 nd	23 × 18 32 × 29	0,446
3rd	23 × 27 32 × 28	0,693
4 th	Direct drive	1
Reverse	$23 \times 16 \times 25$ $32 \times 27 \times 46$	0,231
1	Speedo control couple : 8 × 16	

POWER DRIVE

With centered U-joint :

REAR AXLE

: 5 threads Worm Crownwheel: 21 teeth Couple : 5×21 Ratio : 0,238 or 4,2/1

Final drive ratio

1 st : 0,059 : 0,106 $2 \, \text{nd}$ 3 rd : 0,165 : 0,238 4th Reverse : 0,055

Theorical vehicles speeds at 1 000 r. p.m., in each of the 4 gears.

r.p.m.	· 1 st	2 nd	3 rd	4 th
1 000	7,050	12,660	19,710	28,450
1 500	10,750	19	29,570	42,670
2 000	14,100	25,330	39,430	56,900
2 500	17,620	31,660	49,290	71,120
3 000	21,150	38	59,150	85,350
3 500	24,670	44,330	69,010	99,570
4 000	28,200	50,660	78,870	113,800
4 500	31,720	57	88,720	128,020
5 000	35,250	63,330	98,580	142,250
5 200	36,660	65,860	102,530	147,890
5 550	39,120	70,300	109,420	157,840

STEERING GEAR

Rack : 30 teeth : 8 teeth Pinion Ratio : 1 to 18,6 Steering radius : 4,82 mm

Number of turns of steering wheel, from one stop to the other: 3,75

WHEELS & TIRES

DUNLOP standard on 404 Saloon Wheels 4 1/2 J × 15 - 3 - 30 MICHELIN modified * Tires MICHELIN 165 × 380 X

kg/cm2 lbs. Front: 1,400 20 Normal motoring Rear : 1,500 21,5 Inflating pressure Front: 1,550 22 Sportive and high speed motoring Rear : 1,600 23

^{*} MICHELIN wheels have been modified to allow the fitting of front brake drums Ø 280 mm.

ELECTRICAL EQUIPMENT

BATTERY - GENERATOR - REGULATOR - STARTER MOTOR Same as on 404 Saloon

REMINDER OF CHARACTERISTICS

Battery (reverse polarity)

Voltage : 12 V Capacity: 55 Am/h

Generator

Power: 300 W

: Ducellier : 7210 A or G

: Paris-Rhône G 11R 110

Regulator (two stages)

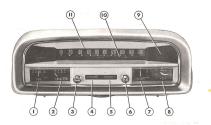
(two stag	es)		with XC engine (carburettor)	with XC KF engine (injection)
Intensit	ly		16 A	18 A
T		Ducellier	8297 A	8198 A
Туре	1	Paris-Rhône	Y D 21	

Туре Starter motor (Solenoid controlled)

: Ducellier 608 1A

: Paris-Rhône D8E 31

INSTRUMENT PANEL



- 1 Oil pressure warning light
- 2 Fuel gauge 3 Electric clock setting
- 4 Mileage recorder
- 5 Trip recorder
- 6 Trip recorder zeroing knob

- 7 Ammeter
- 8 Electric clock
- 9 Trafficator tell-tale
- 10 With injection engine only : petrol pump pressure light
- 11 Speedometer

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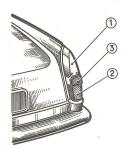
LIGHT AND SIGNALS

Headlights are "Marchal" with Eurocod beams.

Front lanterns : round, under the headlights include :

- One 4 watts bulb for parking light
- One 15 watts bulb for trafficator

Front and rear parking lights remain on in positions "dimmed" and "road light"



Tail lights "Carello" type in the rear wing alignment are made of three detachable parts.

- 1 Top redplastic material, houses :
 - Tail light
 - Stop light
 - Twin white 18/4 watts bulb
- 2 Bottom yellow plastic material, houses :
 - Trafficator
 - 15 watts bulb
- 3 Centre glass reflector

Wing parking lights at rear end of front wings, act as trafficator repeators. Bulb $14\,V$ - $25\,A$ - socket E $10\,$

Licence plate light "Carello" type is in chrome plated zamac (2 bulbs) (4 W).

Lights control as on 404 Saloon

Inner lighting under dashboard.

The 12V - 7W shuttle bulb - 10 imes 42, is operated by a switch or by opening the doors

Engine lighting is provided by a 4W. bulb under hood, with a switch on socket.

Luggage boot light connected with tail lights, is controlled by a switch on socket of the 4W bulb.

HORNS

Both horns, "town" and "country" are controlled by the central knob on steering wheel.

WINDSCREEN-WIPER AND WASHER

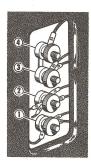
The combined control is located to the left of the steering wheel and is identical to the $1962\ Saloon\ 404\ system.$

CIGAR LIGHTER

To the right of the ashtray, automatic cut- out type.

FUSES

The fuse plate bears 4 fuses. It is located on the left hand side, underneath the fascia board.



MARK	CONVERTIBLE WITH XC ENGINE	CONVERTIBLE WITH XC KF ENGINE
1	Front Fuse 10 Front and tail parkin lighting and luggo	g lights, dashboard
2	Fuse 18 Inner lighting, wing lighting, horns o	g park light, engine
		*
3	Fuse 10 Stop lights, trafficators	
4	Fuse 10 A for : heater Windscreen wiper	Fuse 18 A for : heater Windscreen wiper petrol pump

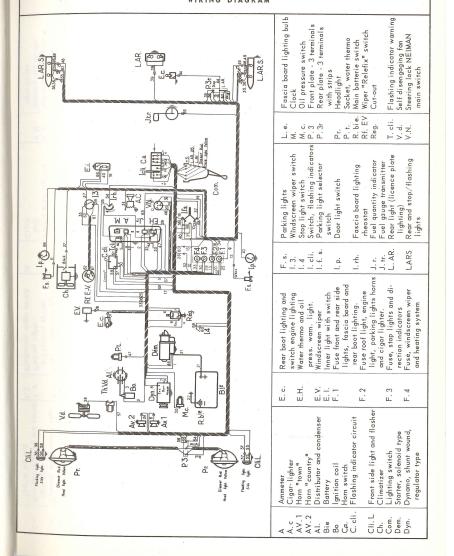
RADIO SET INSTALLATION

A location is provided for the radio set under the climatizer control grille. Two supports drilled with screw holes are fitted under the dashboard.

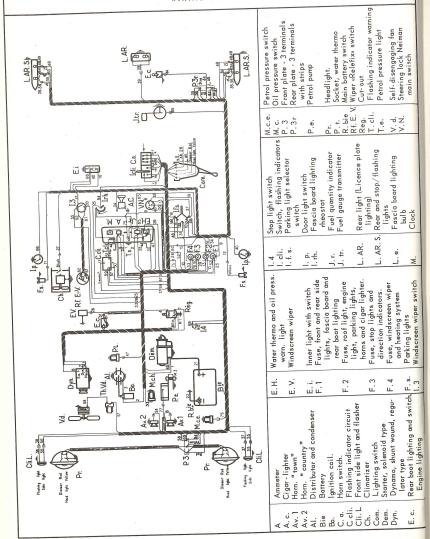
The cardboard panel on the passenger side under dashboard is cut-out for loud-speaker housing.



CARBURETTER ENGINE WIRING DIAGRAM

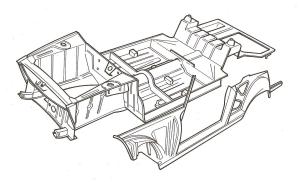


INJECTION ENGINE WIRING DIAGRAM

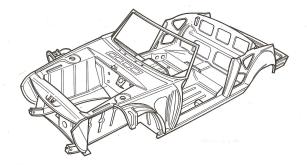


BODYWORK

The bodywork has been designed and executed by PININFARINA after floor and body panels from the 404 Saloon. These component parts are being stamped and welded in Sochaux and modified to suit the particular character of the Convertible.



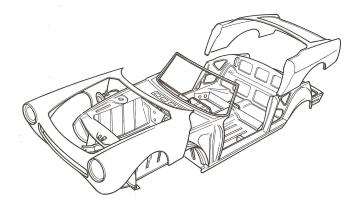
The floors are made stiffer by assembling all steel one piece sides, with wide section side rails.

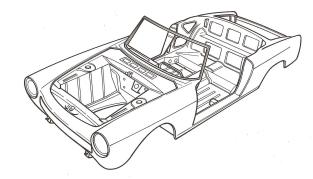


This constitutes the bone piece of the body.

Over this skeletton, the followings are welded:

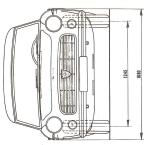
- A bodywork front assy with wings, nose plate and lower windscreen plate.
- A rear assy with wings, rear plate and luggage boot front crossmember.



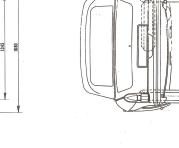


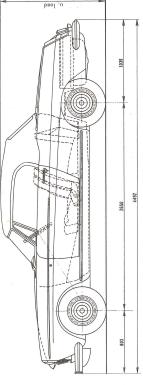
This way of assembling the all steel shell provides the convertible with a stiffness under torsion and flexion which compares with the stiffness of the 404 Saloon.

Convertibl PEUGEOT

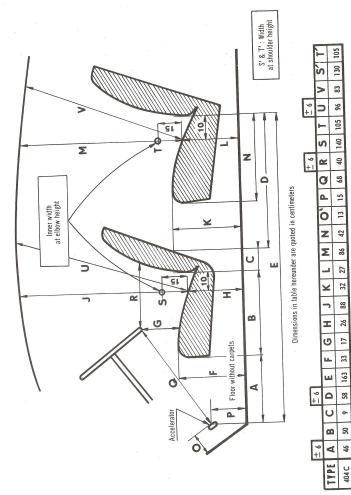












PANORAMIC WINDSCREEN

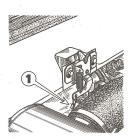
The windscreen, type AGTP SS 29, 0,665 m^2 in surface, is made of one piece tempered glass. In case of breakage, visibility is preserved by the dimension of the pieces.

HOOD

The hood opens from rear to front and is controlled by a pull knob placed to the left of the dasboard.

An emergency control 1 can be reached from under the body, on the right of the exhaust pipe, allows to open the hood, should the control cable break.

A sprag attached to the hood front left valance permits to keep it open.



LUGGAGE TRUNK

Lid fitted with spring-loaded hinges, locked by a rotating knob.

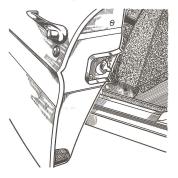
The spare wheel is fixed horizontally by a wing nut and protected by a cover.

DOORS

"Zero-torque" locks same as on 404 Saloon.

A rubber sole at the bottom of the door, guides it when closing, by fitting into a notch at the bottom of the door pillar.

The doors are **opened** from outside by operation of a push knob and from inside by lifting the handle which is in front of each door arm-rest.





Doors may be locked from inside by pushing this handle down. Doors are automatically unlocked when slammed closed.

Doors and luggage trunk locks are operated by the NEIMAN steering lock key.

The door windows may be wound out completely.

The door deflectors open to 90° , ensuring ventilation in the car.

FRONT SEATS

The front seats are made of rubber strips with a carefully designed cushioning.

These seats are fitted on slides and their adjustment is controlled by a lever on the inner side.



Seat backs swing forward to permit to acceed to the rear seat.

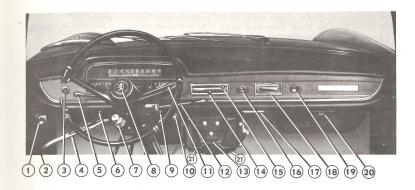
Adjustable rubber thrustes bear against chrome plates on the seat base and permit adjustment of the original position of the backs.

REAR SEAT

The rear bench-type seat offes a comfort of the kind one may expect from a sport car to two additional passengers.

DASHBOARD

Sheathed in black



INSTRUMENTS

- 1 Hood opening
- 2 Fuses 3 Windscreen wiper and

- Windscreen wiper ar washer control
 Hand brake
 Headlights switch
 Parking light control
 Main switch
- 8 Horn control 9 - Rheostat instrument panel
- lighting control 10 Air intake shutter

- 11 Trafficators control
 12 Gear shift
 13 Climatizer fan switch
 14 Climatizer control
- 16 Chocke control 17 - Inner lighting 18 - Ashtray 19 - Cigar lighter 20 - Glove drawer

15 - Climatizing distributor

The glove box (20) is fitted on slides and may be key-locked

CLIMATIZER

The "SOFICA" conditioner and the heating and defrosting controls are identical to the Saloon equipment

The exterior air shutter is controlled by knob 10

The heater tap is operated by control 14 and air caughtby a grille under rear the part of the hood is directed to the windscreen by operation of the control 15.

CANVAS TOP

The top is made of black waterproof cloth, stretched over a metallic armature hinged at three joints; it includes a wide rear plastic window.

It may be fixed instantly to the top of the windscreen, by means of two locks, or concealed within its housing, underneath a protective cover.

BUMPERS AND TRIMS

Stainless steel.

FRONT GRILLE

A stainless steel frame and 5 detachable blades.

BODY COLOURS AND TRIM

A baked synthetical paint is used for the 6 various colours applied in two cross layers.

The leather and leatherette upholstery are of various colours chosen to match the body colour.

The dashboard and door borders are sheathed in black material.

The bright coloured carpets match the upholstery.

	TABL	E OF CORRESP	ONDING COLOU	JRS	
Paint		Paint Upholstery (leather & leatherette)			Carpets
Black	,	Red	2043	Red	2044
Saratoga white	1 031	Black		Blue	2036
Pavone blue	1 036	Raw leather	2 034	Blue	2 036
Capanelle red	1 033	Raw leather	2034	Beige	2035
Chantilly ivory	1 039	Black	č	Red	2 044
Light blue	1 041	Black		Beige	2 0 3 5
Light blue	1 041	Brown	2 040	Beige	2035

